

ENCOR® 1246 S

TEXTILE & NONWOVENS

(FORMERLY E10046)

ARKEMA COATING RESINS

Product Application details

ENCOR® 1246 S is a self-crosslinking APE free acrylic binder that gives a transparent, soft and almost tack-free film upon drying.

ENCOR® 1246 S meets all the technical requirements of the pigment printing formulations, but can also be used for other textile and nonwoven applications calling for soft hand and chemical resistance.

Performance Benefits

- Formaldehyde free *
- Soft hand
- Excellent washing resistance
- Excellent firmness under dry and wet rubbing

* product formulated without formaldehyde or formaldehyde releasers. During normal conditions of use, this binder does not generate formaldehyde

Polymer Type

- Acrylic Copolymer

Sales Specifications

Solid Content at 105°C, % (ISO 3251)	44 - 46
pH (ISO 976)	5.5 - 6.5
Viscosity at 23°C, mPa.s (Brookfield RVT, 100rpm) (ISO 2555)	50 - 150

Other Characteristics¹

Stabilizing system	A / NI
Tg (DSC), °C	- 12
Density / Specific Gravity at 23°C, g/ml (ISO 2811)	1.07
Average Particle size, nm (ISO 13321)	200

¹ The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

Formulation Guidelines

ENCOR® 1246 S crosslinks at a speed depending on the thermal treatment, we suggest 120°C as minimum curing temperature.

ENCOR® 1246 S is compatible with organic and inorganic pigments and fillers as well as with the most used synthetic commercial thickeners.

Even if ENCOR® 1246 S is formulated with open time modifiers, for long running industrial cycles that bring to significant water evaporation, it is suggested the use of glycols or, in general, of moisture retaining additives for preventing the line dirtiness

Product Safety

Please refer to the corresponding Safety Data Sheet.

Storage & Handling

ENCOR® 1246 S should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided.

The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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Arkema Coating Resins

420, rue d'Estienne d'Orves

92705 Colombes Cedex - France

arkema.com - arkemacoatingresins.com

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