

ENCOR[®] 3222

LEATHER

ARKEMA COATING RESINS

Product Application details

ENCOR[®] 3222 is a high solids, self-crosslinking at high temperature, acrylic copolymer emulsion. This product is free from APE surfactants.

ENCOR[®] 3222 finds application in base coats for leather finishing.

Performance Benefits

- High solids
- Self-crosslinkable with temperature treatment
- High solvent resistance

Polymer Type

- Acrylic Copolymer

Sales Specifications

Solid Content at 105°C, % (ISO 3251)	59 - 61
pH (ISO 976)	6.5 - 8.0
Viscosity at 23°C, mPa.s (Brookfield RVT, 100rpm, sp2) (ISO 2555)	100 - 350

Other Characteristics¹

Stabilizing system	A / NI
Minimum Film Formation Temperature, °C (ISO 2115)	< 5
Tg (DSC), °C	2
Density / Specific Gravity at 23°C, g/ml (ISO 2811)	1.08
Average Particle size, nm (ISO 13321)	300

¹ The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

Formulation Guidelines

ENCOR[®] 3222 is self-crosslinking, at a speed depending on temperature (from 120°C to 160°C) and nature of the catalyst(s) used.

Product Safety

Please refer to the corresponding Safety Data Sheet.

Storage & Handling

ENCOR® 3222 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided.

The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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Arkema Coating Resins

420, rue d'Estienne d'Orves

92705 Colombes Cedex - France

arkema.com - arkemacoatingresins.com

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