

# SYNOCURE® 9228 S 60

(FORMERLY E21128)

PROTECTIVE & MARINE COATINGS / GENERAL INDUSTRY / VEHICLE REFINISHING

ARKEMA COATING RESINS

## Product Application details

SYNOCURE® 9228 S 60 is a hydroxy functional acrylic designed to crosslink at room temperature or forced air drying with aliphatic polyisocyanates. SYNOCURE® 9228 S 60 is particularly recommended for all high performance industrial applications where high performance is required especially vehicle refinishing.

## Performance Benefits

- Good gloss
- Excellent DOI
- Good outdoor durability
- Suitable for car refinish clear coat and top coat

## Polymer Type

- Solventborne Acrylic

## Sales Specifications

Solid Content at 125°C, % (ISO 3251)	59 - 61
Viscosity at 25°C, mPa.s (ISO 3219)	2000 - 2500
Colour, Hazen scale (ISO 6271)	30 max
Acid value, mg KOH/g (ISO 2114)	10 max

## Other Characteristics<sup>1</sup>

Volatile Butyl acetate / Xylene / Aromatic solvent (boiling range 155°C - 181°C) (61:17:22)	
Flash point, °C (ISO 3679)	24
Density / Specific Gravity at 20°C, g/ml (ISO 2811)	1,02
Hydroxyl Content, %	4,2

Note: Acid value and/or Hydroxyl value quoted relative to solid resin

<sup>1</sup> The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

## RECOMMENDATIONS FOR USE:

SYNOCURE® 9228 S 60 should be mixed with the selected polyisocyanate just prior to application. It is preferable to use stoichiometric ratios to obtain optimum performance. The reaction ratio is calculated from the respective equivalent weight or hydroxyl and isocyanate content of the reactants. The relationship is:

$$\text{Hydroxyl equivalent weight} = \frac{17 \times 100}{\% \text{ OH}}$$

$$\text{Isocyanate equivalent weight} = \frac{42 \times 100}{\% \text{ NCO}}$$

Using Tolonate® HDT-LV2 (1), the recommended ratios would be:

	on solid resin	as supplied
SYNOCURE® 9228 S 60		675
Tolonate® HDT-LV2 (1)	183	183

## Formulation Guidelines

Notes: (1) Vencorex Chemicals

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**Product Safety**

Please refer to the corresponding Safety Data Sheet.

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**Storage & Handling**

SYNOCURE® 9228 S 60 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be 12 months from the shipping date

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