

# SYNOLAC® 9658 S 76

COIL COATINGS

(FORMERLY E 20958)

ARKEMA COATING RESINS

## Product Application details

SYNOLAC® 9658 S 76 is a high solids oil free polyester for coil coating top coat application and especially designed to achieve a potential saving of 15 % in yield in term of coverage comparing to standard oil free polyester.

## Performance Benefits

- Capability of curing at high line speeds
- Good flexibility / hardness
- Good gloss
- Good flow

## Polymer Type

- Solventborne Polyester

## Sales Specifications

(provisional\*)

Solid Content at 150°C, % (ISO 3251)	75 - 77
Viscosity at 25°C, mPa.s (ISO 3219)	6000 - 8000
Colour, Gardner scale (ISO 4630)	3 max
Acid value, mg KOH/g (ISO 2114)	3 max

\* These specifications are subject to change in the light of manufacturing experience, up to the point of full commercialisation

## Other Characteristics<sup>1</sup>

Volatile	Aromatic solvent (boiling range 155°C - 181°C)
Flash point, °C (ISO 3679)	43
Density / Specific Gravity at 20°C, g/ml (ISO 2811)	1.07
Hydroxyl Value, mg KOH/g	65 - 75

Note: Acid value and/or Hydroxyl value quoted relative to solid resin

1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

## Formulation Guidelines

### RECOMMENDATIONS FOR USE

SYNOLAC® 9658 S 76 based coatings should be modified with hexamethoxymethylmelamine (HMMM) at a resin solids ratio of between 80:20 and 90:10 polyester:amino resin. A typical curing schedule is 30-60 seconds at 230-240°C peak metal temperature.

The temperature and times will vary according to the type and gauge of the metal substrate being used.

The addition of a catalyst such as Nacure® 3525 (1) at 0.1-0.2% can assist in increasing cure rate.

(1) King Industries

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**Product Safety**

Please refer to the corresponding Safety Data Sheet.

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**Storage & Handling**

SYNOLAC® 9658 S 76 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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See SDS for Health & Safety Considerations.

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**Arkema Coating Resins**

420, rue d'Estienne d'Orves

92705 Colombes Cedex - France

arkema.com - [arkemacoatingresins.com](http://arkemacoatingresins.com)

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