

SYNOLAC® 9605 S 65

COIL COATINGS

ARKEMA COATING RESINS

Product SYNOLAC® 9605 S 65 is a saturated polyester recommended for the coil coating industry for cost effective backers and exterior topcoats.

Performance Benefits

- Capable of curing at high line speeds
- Combines good weatherability with good flexibility
- Gives good gloss and good flow
- Excellent colour stability
- Good adhesion to PU foam
- Excellent corrosion resistance

Polymer Type

- Solventborne Polyester

Sales Specifications

Solid Content at 150°C, % (ISO 3251)	64 - 66
Viscosity at 25°C, mPa.s (ISO 3219)	3300 - 3900
Colour, Gardner scale (ISO 4630)	3 max
Acid value, mg KOH/g (ISO 2114)	2 - 10

Other Characteristics¹

Volatile	Aromatic solvent (boiling range 155°C - 181°C) / butyl glycol
Flash point, °C (ISO 3679)	39
Density / Specific Gravity at 20°C, g/ml (ISO 2811)	1.08
Hydroxyl Value, mg KOH/g	50

Note: Acid value and/or Hydroxyl value quoted relative to solid resin

¹ The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

Formulation Guidelines

RECOMMENDATIONS FOR USE

SYNOLAC® 9605 S 65 based coatings should be modified with hexamethoxymethylmelamine (HMMM) at a resin solids ratio of between 80:20 and 90:10 polyester:amino resin. A typical curing schedule is 30-60 seconds at 230-240°C peak metal temperature.

The temperature and times will vary according to the type and gauge of the metal substrate being used.

The addition of a catalyst such as Nacure® 3525 (1) at 0.1-0.2% can assist in increasing cure rate.

Notes: (1) King Industries

**Product
Safety**

Please refer to the corresponding Safety Data Sheet.

**Storage &
Handling**

SYNOLAC® 9605 S 65 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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See SDS for Health & Safety Considerations.

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