

# ENCOR<sup>®</sup> 5432

CONSTRUCTION

ARKEMA COATING RESINS

ENCOR<sup>®</sup> 5432 is a self-crosslinking styrene-acrylic latex. This product is free from coalescing agents, plasticizers and APE surfactants.

## Product

### Application details

ENCOR<sup>®</sup> 5432 is mainly used in the formulation of construction adhesives, plasters and renders. This product is particularly recommended for the production of high performance ceramic tile adhesives complying with EN 12004 D2 class.

### Performance Benefits

- High pigment wetting properties
- Formaldehyde Free\*
- Excellent hydrophobicity
- Very good adhesion on mineral substrates

\* product formulated without formaldehyde or formaldehyde releasers. During normal conditions of use, this binder does not generate formaldehyde

### Polymer Type

- Styrene-acrylic Copolymer

### Sales Specifications

Solid Content at 105°C, % (ISO 3251)	49 - 51
pH (ISO 976)	7.5 - 8.5
Viscosity at 23°C, mPa.s (Brookfield RVT , 20rpm) (ISO 2555)	1000 - 5000

### Other Characteristics<sup>1</sup>

Stabilizing system	A / NI
Minimum Film Formation Temperature, °C (ISO 2115)	33
Tg (DSC), °C	35
Density / Specific Gravity at 23°C, g/ml (ISO 2811)	0.98
Average Particle size, nm (ISO 13321)	140

<sup>1</sup> The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### Formulation Guidelines

The MFFT of ENCOR<sup>®</sup> 5432 can be lowered by the addition of suitable coalescing solvents as butyl diglycol acetate or Texanol<sup>™</sup>(1).

Notes: (1) Eastman Chemical Company

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## Product Safety

Please refer to the corresponding Safety Data Sheet.

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## Storage & Handling

ENCOR® 5432 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided.

The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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